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MACHINE LOAD RATING BY MAT'L & THD. LENGTH FOR 000-1000 THREAD ROLLER

CROSS REFERENCES | A | REVISED 8-14-84 RAB | B | WAS 132L1000 9/3/86 FRIES | C | WAS 9/3/86 FRIES | D | CONVERT TO AUTOCAD 4/8/97 JAT | E | DO NOT SCALE THIS DRAWING REFER TO MACHINE ENGINEERING FOR DIMENSIONS |
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03000B23001

Reed Machinery, Inc.
USA
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MACHINE LOAD RATING BY MAT'L & THD. LENGTH FOR #0-500 THREAD ROLLER

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DO NOT SCALE THIS DRAWING REFER TO MACHINE ENGINEERING FOR DIMENSIONS

TITLE MACHINE LOAD RATING

| PART NO. | 03192B00180 |

Reed Machinery, Inc. USA
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MACHINE LOAD RATING BY MATL & THD LENGTH FOR 0-800 THREAD ROLLER

**REMARKS**
- REDUCE LENGTH CAPACITY
- 50% FOR ROLLED POINT SCREWS
- AND 25% FOR POINT FORM SCREWS
- ALL SIZES

**CROSS REFERENCES**
- A REVISED 8-22-84 RAB
- B WAS 1211, 8809 9/3/86 FRIES
- C WAS - 9/3/86 FRIES
- D CONVERT TO AUTOCAD 4/6/87 JAT

**TOLERANCES FOR MACHINED DIMS.**
- UNLESS OTHERWISE SPECIFIED:
  - FRACTIONAL ± 1/64
  - DECIMAL .XX ± .015
  - DECIMAL .XXX ± .005
  - ANGLES ± 0°-30°
  - SURFACE FINISH √-125√

**DO NOT SCALE THIS DRAWING**
- REFER TO MACHINE ENGINEERING FOR DIMENSIONS

**MACHINE LOAD RATING**

**PART NO.** 03302B23001

**REED**
- Machinery, Inc.
- 131 New Bond St., Westport, MA 02090 USA
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**MACHINE LOAD RATING BY MAT'L & THD. LENGTH FOR #4-500 THREAD ROLLER**

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**TOLERANCES FOR MACHED DIMS. UNLESS OTHERWISE SPECIFIED**

- FRACTIONAL ± 1/64
- DECIMAL .XX ± .015
- DECIMAL .XXX ± .005
- ANGLES ± 0° - 30°
- SURFACE FINISH V = 125 V

**DO NOT SCALE THIS DRAWING REFER TO MACHINE ENGINEERING FOR DIMENSIONS**

- MATERIAL
- HEAT TREAT
- SCALE
- DRAWN BY
- CHECKED BY

**TITLE** 
MACHINE LOAD RATING

**PART NO.** 03400B18001

Reed Machinery, Inc.
186 New Bond Street
Worcester, MA 01606
USA
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MACHINE LOAD RATING BY MAT'L & THD. LENGTH FOR #4-600 THREAD ROLLER

CROSS REFERENCES
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B: CONVERT TO AUTOCAD 4/6/97 JAT

TOLERANCES FOR MACHINED DIMS. UNLESS OTHERWISE SPECIFIED:
FRACTIONAL ± 1/64
DECIMAL ± .015
DECIMAL .XXX ± .005
ANGLES ± 6-30°
SURFACE FINISH V= 125

DO NOT SCALE THIS DRAWING REFER TO MACHINE ENGINEERING FOR DIMENSIONS

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PART NO. 03403823001

Reed Machinery, Inc.
104 New Bedford Street
Worcester, MA 01606
USA
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**MACHINE LOAD RATING BY MAT'L & THD. LENGTH FOR #20-225 THREAD ROLLER**

**CROSS REFERENCES**

**Acad 9/3/86**

**TOLERANCES FOR MACHINED DMS.**

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**DO NOT SCALE THIS DRAWING**

REFER TO MACHINE ENGINEERING FOR DIMENSIONS

**MACHINE LOAD RATING**

**TITLE**

Machinery, Inc.

**COPYRIGHT**

Reed Machinery, Inc.

**DATE**

9/2/86

**CHECKED BY**

Hartford
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MACHINE LOAD RATING BY MAT'L & THD. LENGTH FOR #30-180 THREAD ROLLER

TOLERANCES FOR MACHINED DWS. UNLESS OTHERWISE SPECIFIED:

- FRACTIONAL: ± 1/64
- DECIMAL: .XX ± .015
- DECIMAL: .XXX ± .005
- ANGLES: ± 0'-50'
- SURFACE FINISH: \( \sqrt{105} \)
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MACHINE LOAD RATING BY MAT'L & THD. LENGTH FOR #40-140 THREAD ROLLER
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MACHINE LOAD RATING BY MAT'L & THD. LENGTH FOR 60-100 THREAD ROLLER